

# Super Invar 32-5 Alloy Controlled Expansion Alloys



1. 800.348.6268 | sales@efineametals.com www.efineametals.com

#### **DESCRIPTION**

An austenitic, magnetic iron-nickel-cobalt alloy consisting of 32% nominal Nickel, 5% Cobalt and the balance iron. Super Invar 32-5 provides thermal expansion rates approximately less than half of Invar (36% nickel-iron) when used in the -67/203°F temperature range. The slightly narrower application temperature range is due too a lower Curie temperature.

#### **APPLICATIONS**

In structural components, support and substrates requiring precision measurements such as optical and laser systems, telescopes, laser bench tops, and ring gyroscopes.

TYPICAL PHYSICAL PROPERTIES		
Density Specific Gravity	lb/cu in	0.294 8.15
Curie Temp	°F	500
	°(	260
Poisson's Ratio		0.230
Electrical Resistivity (73°F)	ohm-cir mil/ft microhm-cm	481.3 80
Thermal Conductivity	BTU-in/sq.ft-hr°F	72.6
	W/m°C	10
Specific Heat	Cal/g°C	0.12

Source: ASTM F1684/CarTech Super Invar 32-5 data sheet v. 3/15/04/CarTech Low Expansion Alloys Brochure

<b>FORMS</b>	CITEC	AX/AII	ADIF
FIIDIN		$\Lambda M \Lambda H$	VKIP

Plate 0.38" - 2.00"

Round Bar | Rod 0.50" - 3.543"

Sheet 0.0394" - 0.1181"

Listed above are our standard stock items. Our inventory fluctuates based on market demands. If you do not see the size or form you require, please call us.

TYPICAL MECHANICAL PROPERTIES			
Tensile Strength	ksi MPa	70 483	
Yield Strength (0.2%)	ksi MPa	40 276	
Elongation	% in 2"	40	
Hardness - Annealed	Rockwell B	75	
Modulus of Elasticity	ksi	21.0 x 10 <sup>3</sup>	
Source: CarTech Super Invar 32-5 data sheet v. 3/15/04			

AVERAGE COEFFICIENT O	F THERMAL EXPANSION-ANNEALED
Temperature Range,	UNS NO. K93500
°C Heat Treatment	871 °C , 1 h, Furnace Cool
30°C to	µm/m°C
100	0.84
150	1.17
200	1.72
250	2.53
300	4.16
350	5.74
400	7.03
500	8.99
600	10.56
700	11.56
800	12.21
900	12.96
Source: ASTM F1684 X2.1	

#### **CHEMISTRY** %

Nickel 32.0 Nom., Cobalt 5.0 Nom., Iron Balance Nom. Source: ASTM F1684

SCB
AS9100D

**SPECIFICATIONS** 

ASTM F1684 • UNS K93500

# Special Purpose Alloys & Metals From Stock



1. 800.348.6268 | sales@efineametals.com

**JUST-IN-TIME DELIVERY:** All of our **standard stock** items can be **shipped within 24-hours** of your order confirmation and most are **shipped the same day**. All materials certified with shipment. For special orders and non-stock materials, contact our sales team for our competitive pricing and delivery lead times.

#### **Controlled Expansion**

**Glass Sealing** 

EFINEA supplies the highest quality metals and alloys including materials from Carpenter Technology Corp.

#### Kovar®l ASTM F15®Alloy

Forms: Plate, Round Bar/Rod, Sheet, Strip/Coil Trade Names: Kovar , Pernifer® 2918, NILO K®, DilverP1®

#### Alloy 42/46/48/52

Forms: Plate, Round Bar/Rod, Sheet, Strip/Coil Trade Names: Pernifer®40, 46, 48, 50; NILO® 42, 46, 48, 50; Glass Sealing 42, 46, 48, 52

#### Free-Cut Invar "36"® Alloy

Forms: Round Bar/Rod

#### Invar "36"® Alloy

Forms: Plate, Sheet

Trade Names: Pernifer® 36, NILO® 36, Invar

#### Super Invar 32-5®

Forms: Plate, Round Bar/Rod, Sheet

#### **Electrical & Electronic Nickels**

EFINEA supplies select, commercially pure grades of Nickel in various forms and sizes.

# Electronic Nickels 200/201/205/233/270

Forms: Round Bar/Rod, Sheet, Strip/Coil, Wire

#### **Refractory Metals and Alloys**

EFINEA is your leading source for quality refractory metals & alloys. We stock DFARS Molybdenum, ML/MLS/MLR, Molybdenum TZM, Tantalum & Tungsten manufactured from Plansee.

#### Molybdenum

Forms: Plate, Round Bar/Rod, Sheet/Coiled Sheet, Threaded Rod/Nuts, Wire

#### Molybdenum Lanthanum Oxide (ML)

Forms: Sheet — Stress Relieved, Recrystallized

#### Molybdenum TZM

Forms: Plate, Round Bar/Rod, Sheet

#### Niobium

Forms: Plate, Round Bar/Rod, Sheet, Strip/Coil, Wire

#### Rhenium

Forms: Plate, Round Bar/Rod, Sheet, Strip/Coil

#### Tantalun

Forms: Plate, Round Bar/Rod, Sheet, Strip/Coil, Wire

#### Tungsten

Forms: Plate, Precision Cut Wire, Round Bar/Rod, Sheet

#### **Tungsten Alloys**

Forms: Blanks, Flats, Parts, Plate/Sheet, Rod, Shapes

# Soft Magnetic Alloys | EMI Shielding & Laminations

EFINEA is a distributor of "EMI shielding alloys" for VDM Metals GmbH the world's leading producer of these alloys.

#### **EFINEA Alloy 50**

Forms: Round Bar/Rod, Square Bar, Strip/Coil, Wire Rod Trade Names: High Permeability 49®, Magnifer® 50

#### **EFINEA Alloy 79**

Forms: Rectangular Bar, Round Bar/Rod, Sheet, Strip/Coil Trade Names: Hipernom, HyMu80

Magnifer® 7904, Molypermalloy, Permalloy 80®

## Hiperco® 50

Forms: Strip/Coil

#### Hiperco® 50A

Forms: Plate, Round Bar/Rod, Strip/Coil

#### Hiperco® 50 HS

Forms: Strip/Coil

#### **Carpenter VimVar Core Iron**

Forms: Round Bar/Rod

#### Allied pure Iron

Forms: Round Bar/Rod

### Copper Metals

EFINEA supplies select, commercially pure grades of Copper available in Coil form.

**Copper OFHC 101/102** 

Nickel-Silver 770

Cupro-Nickel 715 (CuNi 70/30)

Forms: Coil

# Alloys and Metals We Distribute

Corrosion Resistant Alloys · High-Temperature Alloys Stainless Steel · Titanium — CP, 6 AI-4V

#### **EFINEA Services**

Slitting, Shearing, Saw Cutting, Grinding, Water Jet Cutting, Laser Cutting, Custom Stocking and Consignment Programs



Need pricing? We're here to help: sales@efineametals.com 1.800.348.6268